

### **Off-line Filter Unit**

# **FNAPC1 045**

With oil condition monitoring · Nominal flow rate up to 45 l/min / 12 gpm · Operating pressure up to 7 bar / 101 psi







Off-line Filter Unit FNAPC1 045



OPCom Particle Monitor



LubCos Humidity / Oil Condition Sensor

### Description

#### **Application**

In the by-pass flow of hydraulic and lubrication systems.

#### **Performance features**

Protection against wear:

The EXAPOR®MAX 2 ultra-fine element meets the highest cleanliness standards, even at full flow. A high separation efficiency and excellent dirt holding capacity guarantee maximum protection of the machine and make the FNAPC1 045 an economical choice for our customers.

Filtration with oil condition monitoring:

In addition to efficient filtration, the FNAPC1 045 provides continuous oil condition monitoring. This functionality significantly increases the reliability and productivity of the hydraulic system.

The unit can be equipped with one or two sensors:

The OPCom particle sensor permanently monitors the current oil cleanliness class.

The second sensor can be supplied in two versions.

The humidity sensor LubCos  $H_2O$  measures the temperature and the relative humidity of the oil.

In the version with LubCos  $H_2O+II$ , the relative humidity, temperature, permittivity and conductivity are issued. This sensor is prepared for continuous determination of the oil condition. Thereby damages can be detected early or avoided completely. This offers the opportunity to prevent machine failures and to extend maintenance and oil change intervals.

#### Special design features

Housing cover:

Fold-out handles at the cover facilitate the opening.

#### Compact

The filter housing, the internal gear pump and the electric motor are screwed together to form one unit. Apart from the connecting lines to the sensor block and the suction/pressure hose, no pipes are needed.

### Dirt retention valve:

At the bottom of the filter element, flown through from the inside to the outside, there is a dirt retention valve. This closes while pulling the filter element, which is hung up at the cover, out of the housing. Sedimented dirt is removed together with the filter element. Because of the cover design, the filter element change can be carried out almost without losing any oil.

#### Switching valve:

The switching valve is used to switch between the basic modes of operation: "filtering" and "pumping without filtering".

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#### **Filter elements**

Flow direction from the inside to the outside. The star-shaped pleating of the filter material results in:

- large filter surfaces
- ) low pressure drop
- > high dirt-holding capacities
- > particularly long maintenance intervals

#### **Materials**

Pump: Cast iron, steel

Filter housing: Aluminum alloy, painted RAL 5015

Cover: Aluminum alloy
Seals: NBR (FPM on request)

Filter media: EXAPOR®MAX 2 - inorganic, multi-layer

microfiber web

EXAPOR®AQUA - combination of water absorbing filter layers and inorganic,

multi-layer microfiber web

#### Remarks

Other colors of the filter housing are available on request.

#### Accessories

Electrical and / or optical clogging indicators may be ordered together with the off-line filter unit. For choosing the proper clogging indicator see table "Clogging Indicator" in the Ordering Code. A separate ordering of the clogging indicator is possible.

For dimensions and technical data of the clogging indicator, please refer to catalog sheets 60.20 and 60.30.

### Characteristics

#### Nominal flow rate

Up to 45 l/min at v = 35 mm<sup>2</sup>/s / up to 12 gpm at v = 162 SUS

#### Connection

Threaded port according to ISO 228 (see Dimensions - drawing)

#### Filter fineness

3 µm(c) ... 10 µm(c) with EXAPOR®MAX 2 separating solid particles 7 µm(c) with EXAPOR®AQUA separating water and solid particles

## **Dirt-holding capacity**

The dirt-holding capacity values in grams from the ISO MTD test dust are in accordance with the ISO 16889 requirements (see Ordering Code, table Filter Element).

#### **Hydraulic fluids**

Mineral oil and biodegradable fluids (HEES and HETG, see info-sheet 00.20)

#### Temperature range of fluids

0 °C ... +65 °C / +32 °F ... +149 °F (also see viscosity range)

### Ambient temperature range

0 °C ... +50 °C / +32 °F ... +122 °F

#### Viscosity range\*

15 - 600 mm²/s - unit with motor 230 or 400 VAC 15 - 450 mm²/s - unit with motor 110 - 120 VAC

\* Exact measurement of the oil cleanliness class is possible within a viscosity range from 15 mm²/s to 250 mm²/s / 70 SUS to 1160 SUS.

#### Maximum suction height

2 m / 6.6 ft - first use / unfilled 6 m / 20 ft - operating status

#### Operating pressure

Max. 7 bar / 101 psi, pressure protection with pressure relief valve

### **Operating position**

Vertical, pump block at the bottom

### **Recommended tank capacities**

From 500 I up For off-line filter units for smaller tank capacities see catalog sheet 80.40.

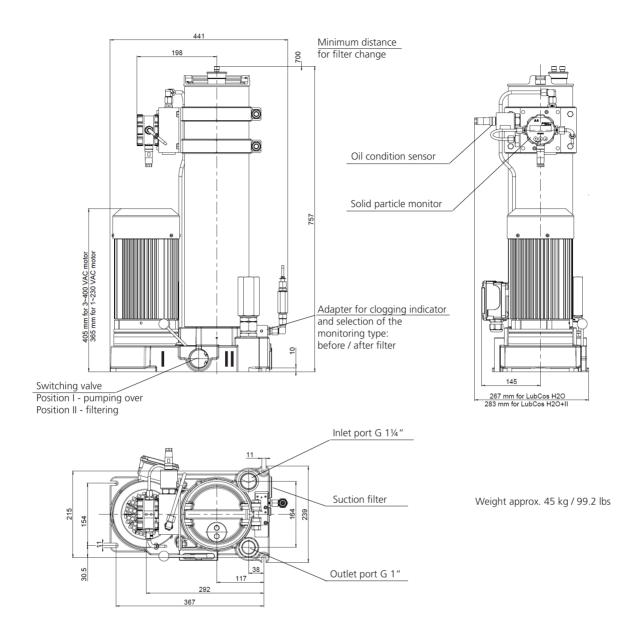
				FN	IAPC1	045	/
Type of filter uni		Code	1				
Type of filter unit  Off-line filter unit with OPCom particle monitor*				FNAPC1			
On-line litter unit v	WILLI OF COLL	particle monitor		FNAPCI	]		
Nominal flow rate				Code			
45 l/min / 11.9 gpm**				045			
Filter element							Code
	Dirt-holding	ness (β=200) g capacity for nom. //min / 11.9 gpm	Water capacity		Spare filter element code		
EXAPOR®MAX 2	3 µm	1950 g		- V7.1560-10		50-103	V003
EXAPOR®MAX 2	5 μm	5 μm 1980 g		-	V7.1560-03		V005
EXAPOR®MAX 2	10 µm	2020 g		- V7.1560		60-06	V010
EXAPOR®AQUA	7 μm	590 g	15	520 ml	Y7.1560-05		Y007
Electric motor**							Code
Phase(s), voltage	Frequency	Electrical Connect (see on last pag			er	Rated current	
3~ 400/460 VAC 3~ 230/265 VAC	50/60 Hz 50/60 Hz	1: Y star (defau 1: Δ delta			.1 kW (1,5hp) 2.8 A .1 kW (1,5hp) 4.8 A		40050
1~220-240 VAC	50/60 Hz	2		1.1 kW (1,5hp)		7.2 A	23050
1~110-120 VAC	50/60 Hz	2		0.75 kW (1hբ		10.5 A	11050
Clogging indicat	or						Code
Type		Code of indicator	Connection		Datasheet no.		
Differential	optical	DG 042-04	Flange		60.30		OD
pressure	electrical	DG 041-31		Flange	6	0.30	ED
clogging indicator	electrical+ optical	DG041-44	Flange		60.30		EOD
Oil condition ser	nsor						Code
Measured parameter		Code of sensor	ode of sensor Datash		eet number		
Relative humidity Temperature		LubCos H₂O	10		00.00		Н
Relative humidity Temperature Relative dielectric number Conductivity		LubCos H₂O+ II	ll 10		00.05		НС
Without oil condition sensor							X
Type of monitoring Hydra			draul	aulic symbol			Code
Upstream (before	filter)	1					
Downstream (after filter)		2					D

The OPCom particle monitor is factory fitted in each version of the filter unit. T Version of the oil condiiton sensor has to be coded by the customer - see table above. \*\* Indications at 50 Hz. At 60 Hz, the value increases by approx. 20 %.

### Order example:

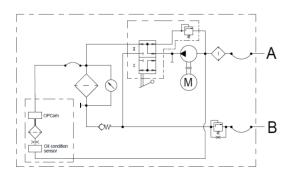
FNAPC1 045V003/40050-ED-H off-line filter unit with OPCom particle monitor, 3 µm filter element, 3~phase electric motor, electrical differential pressure clogging indicator, humidity sensor LubCos H<sub>2</sub>O. Monitoring type: before filter.

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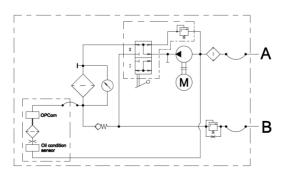


## Hydraulic symbols

## 1 - Measurement before filter



### 2 - Measurement after filter



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### **Electric connections**

1: 3~phase motor 230/400V 50Hz T/Y 265/460V 60Hz T/Y

Delta connection

2: 1~phase moto 110 - 120 VAC, 50/60Hz 220 - 240 VAC, 50/60Hz

Star connection (default)



## **Quality Assurance**

### Quality management according to DIN EN ISO 9001

To ensure constant quality in production and operation, ARGO-HYTOS filter elements undergo strict controls and tests according to the following ISO standards:

ISO 2941	Verification of collapse / burst pressure rating
ISO 2942	Verification of fabrication integrity (Bubble Point Test)
ISO 2943	Verification of material compatibility with fluids
ISO 3968	Evaluation of pressure drop versus flow characteristics
ISO 16889	Multi-Pass-Test (evaluation of filter fineness and dirt-holding capacity)
ISO 23181	Determination of resistance to flow fatigue using high viscosity fluid

Various quality controls during the production process guarantee the leak-free function and solidity of our filters.

Illustrations may sometimes differ from the original. ARGO-HYTOS is not responsible for any unintentional mistake in this specification sheet.

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